



PIPING SYSTEM PTE LTD

Pipeline Material and Equipment Experts

DRAWING NO.:

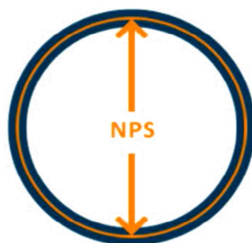
PIPE-4-8.56-CS-API 5L X42 PSL2-20260303

DRAWING DATE:

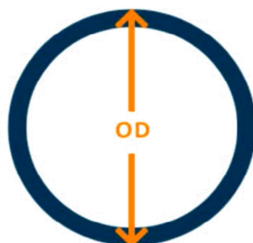
03-Mar-2026

|              |          |             |                                                                                                        |      |      |
|--------------|----------|-------------|--------------------------------------------------------------------------------------------------------|------|------|
| INQUIRY NO.: | OR999999 | Description | PIPE-4INCHES-SCH80(8.56MM)-SEAMLESS-BEVELLED ENDS-CARBON STEEL-API 5L X42-PSL2-ASME B36.10-NACE MR0175 | QTY  | UNIT |
| ITEM NO.:    | 174      |             |                                                                                                        | 1000 | M    |

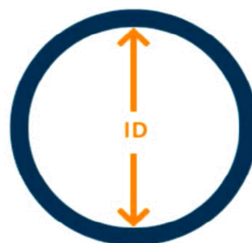
## PIPE&TUBE DRAWING AND DIMENSIONS DATA



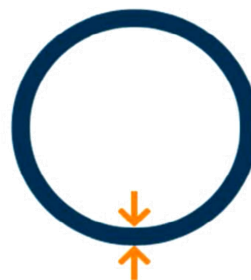
Nominal Pipe Size



Outside Diameter



Inside Diameter



Wall Thickness

| STANDARD |          | API 5L X42 PSL2 |             | (in mm) |       | kg   |              | kg           |         | m <sup>3</sup> |     |     |          |                   |
|----------|----------|-----------------|-------------|---------|-------|------|--------------|--------------|---------|----------------|-----|-----|----------|-------------------|
| NAME     | MATERIAL | NPS             | OD INCH(ES) | OD      | ID    | WT   | METER WEIGHT | TOTAL WEIGHT | PROCESS | TOTAL VOLUME   | HIC | IGC | MTC TYPE | REFERENCE HS CODE |
| PIPE     | CS       | 100             | 4           | 114.30  | 97.18 | 8.56 | 22.32        | 22320.00     | SMLS    | 13.06          | HIC | N/A | MTC3.2   | 7304 1920.00      |

MATERIAL STANDARD: API 5L X42 PSL2 Chemical element composition content (%)

| COMPONENT | C    | Si   | Mn  | P     | S     | Cr  | Ni  | Cu  | Mo   | Ti   | V    | Nb   | B     |
|-----------|------|------|-----|-------|-------|-----|-----|-----|------|------|------|------|-------|
| Max       | -    | -    | -   | -     | -     | -   | -   | -   | -    | -    | -    | -    | -     |
| Min       | 0.18 | 0.45 | 1.4 | 0.025 | 0.015 | 0.3 | 0.3 | 0.5 | 0.15 | 0.04 | 0.05 | 0.05 | 0.001 |



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BASED IN SINGAPORE, PIPING THE WORLD

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